

# BRECOIL CUTTING OIL

MODEL LVOIL



1 gallon (jug)  
5 gallon (pail)  
55 gallon (drum)

## FEATURES:

Brecoil features a well balanced blend of active sulfur and chlorine to produce dark, semi-transparent cutting fluid for threading cutting and most other machining of high brinell metals, gear stocks and stainless steel. Brecoil is a medium viscosity cutting oil designed to handle tough machining operations. This cutting fluid is FBC System Compatible with FlowGuard Gold, BlazeMaster and Corzan CPVC piping systems.

PHYSICAL AND CHEMICAL PROPERTIES	
Vapor Pressure	<0.1 mmHg at 20°C (68°F)
API Gravity	23.5 15.6°C (60.0°F)
Density	Not Determined
Specific Gravity	0 0.913 @ 15.6°C (60°F)
Solubility	Negligible in water, miscible in most petroleum solvents
Percent Volatile	Negligible
Vapor Density (air=1)	>1.
Evaporation rate (nButyl Acetate=1)	Negligible
Odor	Sharp sulfur odor
Appearance	Dark brown to black in color
Viscosity	~25 cSt @40°C

BRECOIL has undergone independent testing to demonstrate that the product is compatible with Lubrizol's CPVC compatibility program. Brecoil is FBC system compatible with FLOWGUARD Gold Pipe & Fittings, Blaze Master Fire Sprinkler Systems and Corzan Industrial Systems.

\*FBC TM System Compatible indicates this product has been tested by Lubrizol Advanced Materials and is monitored on an ongoing basis to assure chemical compatibility with FlowGuard Gold, Blaze Master, and Corzan pipe and fittings.

The information contained herein is believed to be reliable but is for guidance only. Brecco Distribution and its agents cannot assume liability for results obtained in the use of its products by the persons whose methods are outside or beyond our control. It is the user's responsibility to determine the suitability of any products, methods of use, or preparation prior to use, mentioned in our literature. It is the user's responsibility to observe and adapt such precautions as may be advisable for the protection of personnel and property in the handling and use of any of our products.

PROJECT	APPROVAL STAMP
PROJECT:	<input type="checkbox"/> APPROVED
ADDRESS:	<input type="checkbox"/> APPROVED AS NOTED
ENGINEER:	<input type="checkbox"/> NOT APPROVED
SUBMITTAL DATA:	REMARKS:
NOTES 1:	
NOTES 2:	